

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

*mpp*

Date: 18.12.18	Job No.: SE18-635-01	ADR Yes/No: N	ADR Date:	ECN #: 18- 865
Product No.: D204-635		Created By: NO	Approved By: <i>[Signature]</i>	
Product Name: SKIDTUBE		Checked By: <i>[Signature]</i>		

Reason for Change:  
REMOVE RUBBER GASKET ON D204-635

Documents Released:  
D2590 Rev. G

IF APPLICABLE:    NCR: \_\_\_\_\_    PAR: \_\_\_\_\_    CAR: \_\_\_\_\_    CIR: 18-134    URF: 17-569

PAPERWORK UPDATE ☐    PARTS MUST COMPLY ☒    PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	Y	MG	Remove D204-635-041/-011 from URF	<i>mpp 18.12.19</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MG		<i>mpp 18.12.19</i>
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MG		<i>mpp 18.12.19</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	<i>NY</i>	<i>MG</i>		<i>mpp 18.12.19</i>
17	Update / Verify Authorized Release Certificate Database	Y	MG		<i>mpp 18.12.19</i>
18	Create / Update Change Record Form / Item Card Database	Y	MG		<i>mpp 18.12.19</i>
19	Create / Update Packaging Process Plan (PPP)	Y	MG		<i>mpp 18.12.19</i>
20	Red Decals required on Packaging Process Plan (PPP)?	Y	MG		<i>mpp 18.12.19</i>
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	MG		<i>mpp 18.12.19</i>
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

- Release D2590 Rev. G to remove rubber gaskets.
- Wearplate dwgs were previously updated to add textured coating as part of D205-634 update
- D204-635-011 now CHG 011, D204-635-041 now CHG 006
- QTY(2) parts in production were assembled without gaskets, inspect to D2590 Rev. G, OK to ship as D204-635-011 @ CHG 011 and/or D204-635-041 @ CHG 006
- Sian, DSI 9782 will be released on ECN18-867, will need to be shipped to customer of current QTY(2) production skidtubes

*186015*  
*186012*  
*updated*  
*18.12.19*

ECN Verified & Complete: \_\_\_\_\_ Date: \_\_\_\_\_